LOW FORCE 0,8N WATERPROOF IP67 CALIPER MICROTECH





ISO/IES 17025:2006 (cert. № 4K051)



Quality management system ISO 9001:2015 (cert. № U228396)













1.MODIFICATIONS

Item No	Range	Resolution	Accuracy*	Jaw		Measuring	Protection	Lubrication
				External	Internal	force	class	system
	mm	mm	mm	mm	mm	N		
141088173	0-150	0,005	±0,020	40	16	0,8	IP-67	+
141088273	0-200	0,005	±0,020	50	20	0,8	IP-67	+
141088373	0-300	0,005	±0,030	60	20	0,8	IP-67	+

^{*}MAX ERROR FOR INTERNAL END DEPTH MEASUREMENTS DIN-862

2.BUTTON FUNCTIONS & BATTERY REPLACEMENT













3.OPERATION INSTRUCTIONS

- 3.1 Wipe with a clean cloth, soaked in gasoline, measuring surface of the frame and gauge calipers to remove anti-corrosion oil. Then wipe them with a clean dry cloth.
- 3.2 If necessary, open the battery cover; insert the battery (type CR2032) according to the polarity of the electrodes. Blinking display information or absence suggests replacing battery.
- 3.3 This caliper has Autoswitch on/ off function:
- move electronic module for switch on caliper
- after 10 minutes without any moving caliper will switch off
- 3.4 Check the zero setting of the caliper. Sum the measuring jaws to contact with each other. Force is generated with a measuring force indication. To create the low force (0,8N) by the block adjustment and press ZERO button (5 second).
- 3.5 During the measurement, measuring jaws should to sum to the measured object without knocking.
- 3.6 During the measurement avoid warps of measuring surfaces of the instrument. Measuring surface must be fully in contact with the measurement object.
- 3.7 Measuring force for this size caliper 0,8±0,3N. During a measuring process control measuring Low-force on Measuring force indication window.
- 3.8 After finishing work wipe the measuring surfaces of the caliper with a cloth soaked in gasoline and apply anticorrosion oil



WARNING!

IN THE PROCESS OF WORKING WITH CALIPERS SHOULD BE AVOIDED:

Scratches on the measuring surfaces:

Measuring the size of object in the process of machining;

Shocks or dropping, avoid bending of rod or other surfaces.







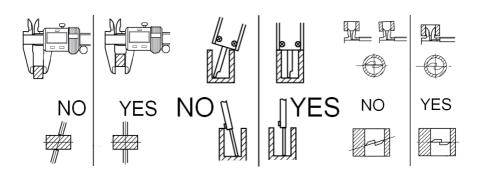






4.INSTRUMENT FIGURE





Change without prior notice

