



LOW FORCE (0,8N) CALIPER MICROTECH



ISO/IES 17025:2006 (cert. № 4K051)



Quality management system
ISO 9001:2015 (cert. № U228396)





1.MODIFICATIONS

Item No	Range	Resolution	Accuracy*	Jaw		Optimal measuring force	Proof	Data output
				External	Internal			
	mm	mm	mm	mm	mm	N		
141088153	0-150	0,005	±0,030	40	16	0,8	IP-54	RS-232
141088173	0-150	0,005	±0,030	40	16	0,8	IP-67	-
141088193	0-150	0,005	±0,030	40	16	0,8	IP-54	Wireless
141088253	0-200	0,005	±0,040	50	20	0,8	IP-54	RS-232
141088273	0-200	0,005	±0,040	50	20	0,8	IP-67	-
141088293	0-200	0,005	±0,040	50	20	0,8	IP-54	Wireless
141088353	0-300	0,005	±0,040	60	20	0,8	IP-54	RS-232
141088373	0-300	0,005	±0,040	60	20	0,8	IP-67	-
141088393	0-300	0,005	±0,040	60	20	0,8	IP-54	Wireless

*MAX ERROR FOR INTERNAL END DEPTH MEASUREMENTS DIN-862

2.BUTTON FUNCTIONS

Switch between metric and English measurement systems



ORIGIN function after battery change (Press 5 sec)

ON/OFF function

Switching between absolute and relative measurement (display INC) or setting ZERO





3. OPERATION INSTRUCTIONS

3.1 Wipe with a clean cloth, soaked in gasoline, measuring surface of the frame and gauge calipers to remove anti-corrosion oil. Then wipe them with a clean dry cloth.

3.2 If necessary, open the battery cover; insert the battery (type CR1632) according to the polarity of the electrodes. Blinking display information or absence suggests replacing battery.

It will be indication on display «-----» after battery chnging. Press ORIGIN button for 5 sec to start reading system.

3.3 Check the zero setting of the caliper. Sum the measuring jaws to contact with each other. Force is generated with a measuring force indication. To create the low force (0,8N) by the block adjustment and press ZERO button.

3.4 During the measurement, measuring jaws should to sum to the measured object without knocking.

3.5 During the measurement avoid warps of measuring surfaces of the instrument. Measuring surface must be fully in contact with the measurement object.

3.6 Measuring force for this size caliper $0,8 \pm 0,3N$. During a measuring process control measuring Low-force on Measuring force indication window.

3.7 After finishing work wipe the measuring surfaces of the caliper with a cloth soaked in gasoline and apply anticorrosion oil.



WARNING!

IN THE PROCESS OF WORKING WITH CALIPERS SHOULD BE AVOIDED:

Scratches on the measuring surfaces;

Measuring the size of object in the process of machining;

Shocks or dropping, avoid bending of rod or other surfaces.





4. INSTRUMENT FIGURE

