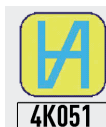




OUTSIDE DISK MICROMETER MICROTECH



ISO/IES 17025:2006 (cert. № 4K051)



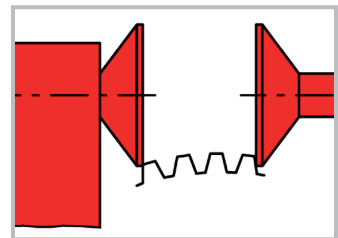
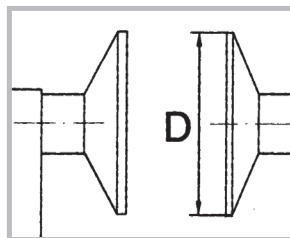
Quality management system
ISO 9001:2015 (cert. № U228396)





1.MODIFICATIONS

Code	Type	Range	Reolusiton	D
		mm	mm	mm
1104100252	M3-25	0-25	0,01	20
1104100502	M3-50	25-50	0,01	20
1104100752	M3-75	50-75	0,01	20
1104101002	M3-100	75-100	0,01	20
1104101252	M3-125	100-125	0,01	30
1104101502	M3-150	125-150	0,01	30
1104101752	M3-175	150-175	0,01	30
1104102002	M3-200	175-200	0,01	30





2. OPERATION INSTRUCTIONS

- 2.1 Clean the oil from the measuring surfaces of micrometer by cloth.
- 2.2 Check the setting to zero. Contact with each other (or with setting gauge) measuring surfaces of the anvil and the spindle, using the ratchet and take a measurement.
- 2.3 During measure, thimble should rotate only by ratchet. Ensure contact of workpiece with measuring surfaces of the micrometer so tightly to ratchet cranked 2-3 times. Try to prevent warping measuring surfaces.
- 2.4 After work the measuring surfaces of the micrometer wipe with a cloth and apply anticorrosive oil.



WARNING !

Rotation the micrometer screw in the direction of convergence measuring surfaces using the ratchet.

Tip located at the end of screws, used only for reverse spindle.





3. INSTRUMENT FIGURE

