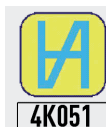




OUTSIDE MICROMETER MICROTECH



ISO/IES 17025:2006 (cert. № 4K051)



Quality management system
ISO 9001:2015 (cert. № U228396)





1.MODIFICATIONS

Item №	Range,	Resolution	Measuring force	Accuracy
	mm	mm	N	mm
110110252	0-25	0.01	5-10	±0,004
110110502	25-50	0.01	5-10	±0,004
110110752	50-75	0.01	5-10	±0,004
110111002	75-100	0.01	5-10	±0,004
110111252	100-125	0.01	5-10	±0,005
110111502	125-150	0.01	5-10	±0,005
110111752	150-175	0.01	5-10	±0,005
110112002	175-200	0.01	5-10	±0,005

Operating conditions from +10 °C to +30°C





2. OPERATION INSTRUCTIONS

- 2.1 Clean the oil from the measuring surfaces of micrometer by cloth.
- 2.2 Check the setting to zero. Contact with each other (or with setting gauge) measuring surfaces of the anvil and the spindle, using the ratchet and take a measurement.
- 2.3 During measure, thimble should rotate only by ratchet. Ensure contact of workpiece with measuring surfaces of the micrometer so tightly to ratchet cranked 2-3 times. Try to prevent warping measuring surfaces.
- 2.4 After work the measuring surfaces of the micrometer wipe with a cloth and apply anticorrosive oil.



WARNING !

Rotation the micrometer screw in the direction of convergence measuring surfaces using the ratchet.

Tip located at the end of screws, used only for reverse spindle.





3. INSTRUMENT FIGURE

